

Abstract

A method of making a rotationally symmetric body, particularly an annulus (1) for a planet gear carrier, said annulus comprising a tooth profile (2) and/or additional elements (3), and said method being a non-cutting shaping method comprising: working the tooth profile (2) and/or the additional elements (3) into a sheet metal strip (4), cutting the sheet metal strip (4) into desired lengths before or after working in the tooth profile (2) and/or the additional elements (3), bending round the sheet metal strip (4) to form a rotationally symmetric body and fixing the ends of the sheet metal strip (4) to each other.

Figure 1